



Curing Agent 2206

- Increases the final strength and the heat resistance of the adhesive after curing.
- Improves the resistance of the adhesive joint to solvents, oil, moisture, sunlight, ageing etc.

Curing Agent 2206 is a MDI based curing agent, suitable for 2-component contact adhesives, polychloroprene and polyurethane.

Product Specification

	2206
Product	MDI dissolved in organic solvents
Delivery Form	Liquid
Colour	Brownish
Solvents	Heptanes, ethyl acetate.
Flash point	-10°C / 14°F
Density	Approx. 950 kg/m ³
Storage Life (months)	20 - 30°C / 68 - 86°F 12
Storage Condition	Recommended storage temperature; 10°C to 30°C / 50°F to 86°F. Is sensitive to moisture, must be stored in a dry place. The product can form a skin on the surface if the container is not properly closed.
Formaldehyde Emission Info	The thinner contains no formaldehyde.

Directions for use

	7,5 parts of curing agent to 100 parts of base material (by weight).
	Mix the curing agent into the adhesive and stir till the mixture is homogeneous.
Mixing ratio	Only mix the amount of adhesive required for the pot-life period (the period during which bonding with a two-component adhesive is possible).
	Adhesives mixed with curing agent are only to be sprayed in approved spray cabins, as the atomised particles are harmful.

Handling and HSE info

Contents	The product contains ethyl acetate, diphenyl-methane-4,4'-diisocyanate (MDI), and heptanes.
Health and Safety	See respective SDS.

Legal clause

The information is based on laboratory tests and practical experience. It is introductory and intended to help the user find the most suitable method of working. Since the user's production conditions are beyond our control, we cannot be held responsible for the results of the work which is affected by local circumstances. In each particular case testing and continuous control are recommended.